

# DART SERVICE INSTRUCTION

**TO AMEND INSTALLATION INSTRUCTIONS: IIN-D206-667 REV. C**  
 REF. CANADIAN STC: SH01-5  
 REF. FAA STC: SR01304NY

THE FOLLOWING D206-667-101/-103/-203 AND D407-667-105 CROSSTUBES HAVE EXTRA HOLES DRILLED ON THE AFT SIDE OF THE CUFFS. THIS HOLE IS NOT REQUIRED FOR INSTALLATION OF DART CROSSTUBES ONTO BHT/AAI SKIDTUBES AS SHOWN IN FIGURE 1.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 06.08.08 SHOULD CONTACT DART FOR DISPOSITION IF INSTALLING THE DART CROSSTUBES ONTO BHT/AAI SKIDTUBES PER IIN-D206-667 REV. C.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 06.08.08 TO BE INSTALLED WITH DART SKIDTUBES MAY FIND THAT THE SUPPORTS HAVE BEEN INSTALLED BACKWARDS. THE SUPPORTS SHOULD BE REMOVED AND RE-INSTALLED PER ICA-D206-667.

PART NUMBER	CHANGE NUMBER	BATCH NUMBER
D206-667-101	002	B24244, B28679, B29261
D206-667-103	002	B26702, B26704, B27980, B25606, B25605, B23220, B23219, B23218, B23217, B28682, B28683, B32644, B34139, B36053, B66344
D206-667-203	002	B27492, B27491, B27981, B25609, B25608, B25006, B24646, B34144, B36059
D206-667-203	003	B39852, B51939, B51940, B66405
D407-667-105	002	B31553
D407-667-105	003	B39271, B56799

L	ADD B/N B66344	MB	11.03.31
K	ADD B/N B66405	CP	11.03.08
J	ADD B/N B56799	CP	10.04.09
I	ADD B51939, B51940	CP	09.10.08
H	ADD B39271, B39852	PH	08.06.16
G	ADD B36053, B36059	PH	08.01.17
F	ADD B34139, B34144	MB	07.10.22
E	ADD D407-667-105 & B31553	MB	07.08.14
D	ADD B32664	MB	07.07.24
C	ADD B29261	MB	06.11.20
B	ADD B28679, B28682, B28683	PH	06.10.10
A	NEW ISSUE	PH	06.08.08
REV.	DESCRIPTION	BY	DATE

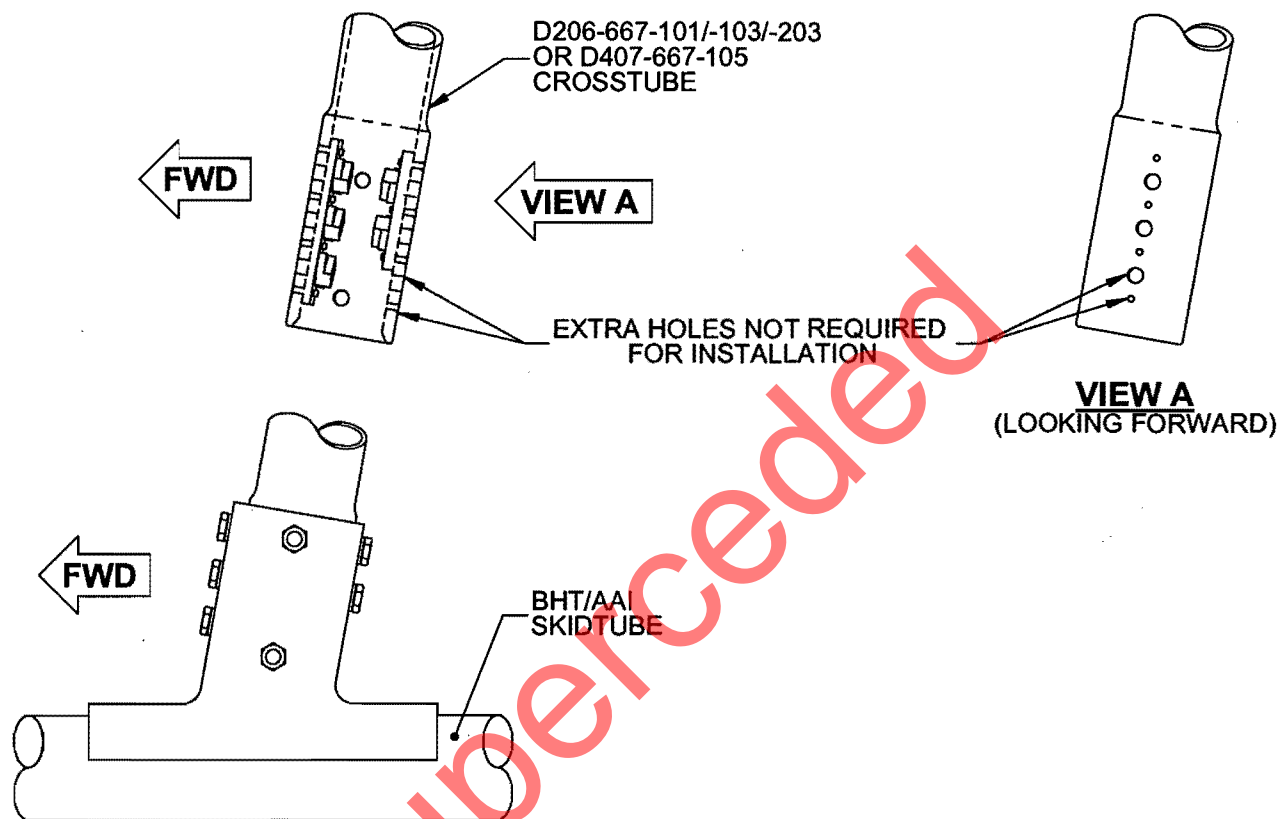
CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY: *D. Shepherd*  
D. SHEPHERD (DE # 02)

DATE: 11.03.31  
CERT. NO.: SH01-5  
ISSUE NO.: 3

DESIGN	<i>PH</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>SC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>N/A</i>	DRAWING NO. <b>DSI 9346</b>	REV. L
MFG. APPR.	<i>[Signature]</i>	SHEET 1 OF 2	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DEVIATION ON D206-667 & D407-667 <span style="float: right;">NTS</span>	
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**FIGURE 1 - INSTALLATION OF DART CROSSTUBES ON BHT/AAI SKIDTUBE**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

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D. SHEPHERD (DE # 02)

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MFG. APPR.	<u>N/A</u>	<b>DSI 9346</b>	SHEET 2 OF 2
APPROVED	<u>[Signature]</u>	TITLE	SCALE
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